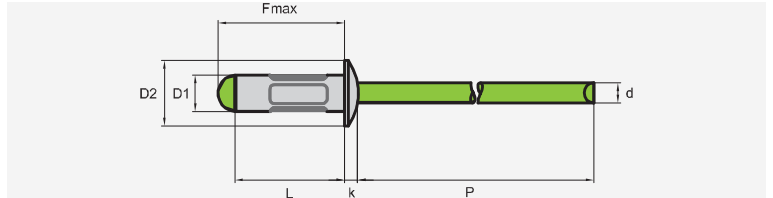
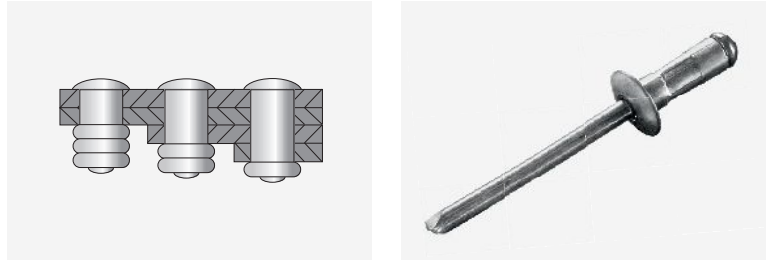


MEHRBEREICHSBLINDNIETE FLACHRUNDKOPF

MULTIGRIP BLIND RIVETS DOMED HEAD


RIVETS MULTI SERRAGE TÊTE PLATE

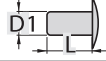








Aluminium AIMG 2,5
Aluminium AIMG 2,5
Aluminium AIMG 2,5


Edelstahl A2 [1.4301]
Stainless steel A2 [AISI 304]
Acier inox A2 [1.4301]

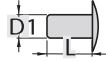






Ø 3,2 mm

D1 = 3,2 + 0,05 / - 0,13 mm
D2 = 6,0 + 0 / - 0,24 mm
k = ≤ 1,4 mm
d = 1,78 mm
P = ≥ 27,0 mm
L = + 1,0 / - 0,2 mm
 3,3 mm


	F-Max						
3,2 x 8,0 mm	12,0 mm	1,0 - 4,8 mm	77702 32800	630 N	930 N	1000	10000
3,2 x 9,5 mm	12,5 mm	1,2 - 6,4 mm	77702 32950			1000	10000
3,2 x 11,1 mm	15,1 mm	4,0 - 7,9 mm	77702 32111			1000	10000

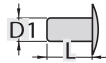






Ø 4,0 mm

D1 = 4,0 + 0,05 / - 0,13 mm
D2 = 8,0 + 0 / - 0,29 mm
k = ≤ 1,7 mm
d = 2,18 mm
P = ≥ 27,0 mm
L = + 1,0 / - 0,2 mm
 4,1 mm


	F-Max						
4,0 x 9,5 mm	13,5 mm	1,2 - 6,4 mm	77702 40950	1050 N	1300 N	1000	10000
4,0 x 12,7 mm	16,7 mm	4,0 - 9,5 mm	77702 40127			1000	10000
4,0 x 16,9 mm	20,9 mm	6,4 - 12,7 mm	77702 40169			500	5000

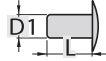






Ø 4,8 mm

D1 = 4,8 + 0,05 / - 0,13 mm
D2 = 9,5 + 0 / - 0,29 mm
k = ≤ 2,0 mm
d = 2,78 mm
P = ≥ 27,0 mm
L = + 1,0 / - 0,2 mm
 4,9 mm

	F-Max						
4,8 x 10,3 mm	14,8 mm	1,6 - 6,4 mm	77702 48103	1400 N	2000 N	500	5000
4,8 x 15,1 mm	19,6 mm	4,8 - 11,0 mm	77702 48151			500	5000
4,8 x 16,9 mm	21,4 mm	6,4 - 12,7 mm	77702 48169			500	5000
4,8 x 24,8 mm	29,3 mm	12,7 - 19,8 mm	77702 48248			500	5000

Ø 6,4 mm

D1 = 6,4 + 0,08 / - 0,15 mm
D2 = 13,0 + / - 0,3 mm
k = 2,0 + 0 / - 0,3 mm
d = 3,65 mm
P = ≥ 32,0 mm
L = + 1,0 / - 0,2 mm
 6,5 mm

	F-Max						
6,4 x 15,0 mm	21,4 mm	1,5 - 9,0 mm	78802 64150	2600 N	3800 N	250	2500
6,4 x 20,0 mm	26,4 mm	6,0 - 14,0 mm	78802 64200			250	2500
6,4 x 25,0 mm	31,4 mm	10,0 - 18,0 mm	78802 64250			250	2500